

Date: Tuesday, 19/08/2008 4:06:25 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SQUARE TUBE
Job Number : 41486	
Estimate Number : 13426	
P.O. Number :	Part Number : PB6743001209
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.17
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40595	Material :
Written By :	Due Date : 18/09/2008 Qty: <u>4</u> Um: <u>20</u> Each
Checked & Approved By : <u>JULIE 08.8.20</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6TS1000W065 120	6061T6 SQ TUBE 1.00 x 1.00 X 0.065w



Comment: Qty.: 0.8969 f(s)/Unit Total: 17.9382 f(s)
 6061T6 SQ TUBE 1.00 X 0.065
 batch: M109057

SAP

08/09/22

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- make a 0.050" chamfer on both ends of tube
- 3- deburr

SAP

08/09/22

(4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

S 08/09/23 (X)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST131

AS

08/09/23

(X)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

08/09/24

Job Completion



MF 08-09-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

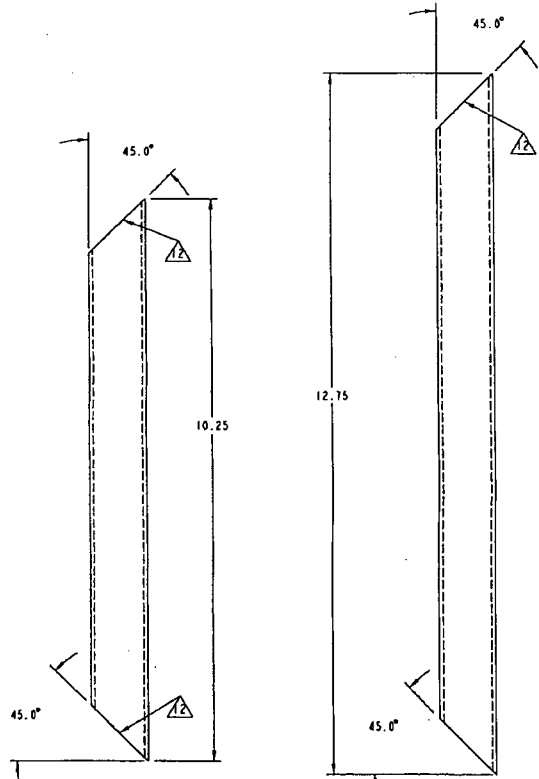
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

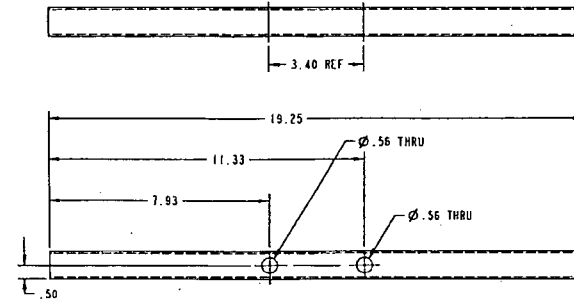
RELEASED
#00-01-20

REPLACED BY
SUPERCEDED BY
D3440-15

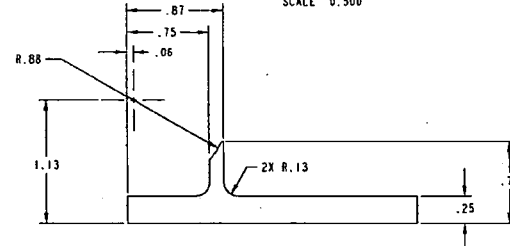


-209 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

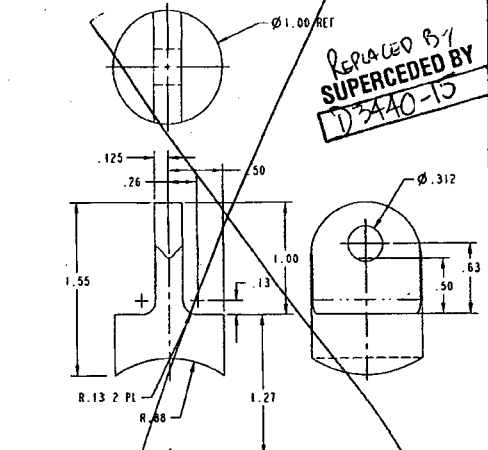
-211 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000



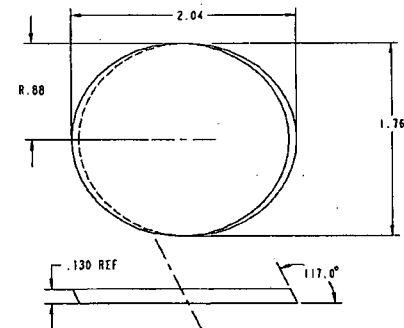
② -203 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



② -213 FLANGED HOOK
MATL: 6061-T6 QQ-A-200/8
SCALE 2.000



① -215 CONTOURED MALE EYE
MATL: 1.00 RND, 6061-T6
QQ-A-200/8
SCALE 2.000



② -199 OUTER TUBE END CAP
MATL: .125 THK, 6061-T6
QQ-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
DATE: 08/01/00
DLOSUV8 B67-43001
SCALE: 1/1
SHEET 17 OF 45

ORIGINAL

NO. 11780
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
RETURN TO
ENGINEERING
SHOP COPY